



KIT PART NUMBER 4301287

INSTRUCTIONS FOR INSTALLING A REPLACEMENT STOP PIN BUSHING IN A MODEL 430 SHOPPERTRON

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.

Read these instructions carefully before installing the kit.
Keep these instructions for part numbers and for future reference.

This kit contains the following:

INDEX	PART NUMBER	DESCRIPTION	QUANTITY
1	4301286	BUSHING - STOP PIN	1
2	4301288	INSTRUCTIONS - KIT	1

Proceed as follows:

1. Turn off the power.
2. Remove product from the drum.
3. Remove the bracket from the top center of the drum.
4. Remove the drum.
5. Remove the two screws holding the bushing in place. **DO NOT REMOVE THE STOP PIN ASSEMBLY.** Remove the existing bushing.
6. Apply a silicone sealer/adhesive to the mounting surface of the bushing.
7. Install the new bushing, being careful to square the stop pin with the shelf to ensure that the stop pin operates smoothly.
8. Reinstall the drum.
9. Replace the bracket on top of the drum and adjust.
10. Turn the machine back on.